



**MAURITIUS 14 YO 45%  
Alc./Vol. Sherry Finish**  
COMPAGNIE DES INDES

**ORIGIN**  
**MAURITIUS**

**TECHNICAL DATA**  
45% alcohol - 700 ml

**Distillation: Column still**  
**Base: Molasses**  
**Ageing: 80% Tropical & 20%  
Continental**

**Supplied with or without case –  
packed in box of 6 bottles on  
VMF pallet\* (96 boxes) or EURO  
pallet\*\* (66 boxes)**

\*VMF pallet: 120 x 100 cm  
\*\* EURO pallet: 100 x 100 cm



## DESCRIPTION

The Saint Aubin distillery is the pioneer of pure cane juice rum in Mauritius. Launched in 2003, the estate cultivates 750 hectares of sugar cane, the majority of which is red cane and entirely hand-cut.

## TASTING NOTES

**Nose:** A powerful, camphorated nose with hints of almonds, petrol, candied prunes, mirabelle plums and bananas. Very expressive and aromatic.

**Mouth:** Woody, spicy, notes of menthol, cocoa, passion fruit, and a touch of rancio usually found in old cognac.

**Finish:** The bitterness and the roasted side blend very well together.

## THE BASICS

Distilled in: Mauritius  
Bottled in: 2022  
Bottle contains: 70 cl  
Alcoholic content: 45% Alc./Vol.  
Bottled in France without cold filtration